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3 Rock it from side to side several times to distribute the toner evenly inside the assembly. Fig. Check that the guides are firmly in the slots on the tray. Paper guide release lever Universal guide release button. NOTE If an error message appears during the installation process, or if you have previously installed the MFLPro Suite, you will first have to uninstall it. From the Start menu, select Programs, Brother, Brother MFLPro Suite, Uninstall, and then follow the instructions on the screen. Click on Add a printer and the Add Printer Wizard will start. When this screen appears, click Next. 21 Uncheck the Automatically detect and install my Plug and Play printer selection and then click Next. The application files will be copied to your computer. Brother MFC8840D Printer is the Brother Native Driver. Select Yes or No if you want this driver to be your default printer. 29 Select Do not share this printer and Next. You must be logged on as the Administrator. Connect the parallel interface cable to your computer, and then connect it to the machine. Make sure you turn on the machine by plugging in the power cord, and turning the power switch on. If you agree to it and go to next screen. 16 Select Local Interface, and then click Next. 17 When the Setup Type window appears, select Standard, and then click Next. 18 The README.WRI file will be displayed. Turn the power switch on. Turn on your computer. The application files will be copied to your computer. 17 Select Search from a list of available devices, and then click Next. NOTE If you see the following screen, click OK. The Control Center will appear as an icon in the task tray. If you click No the Scan keys on the machine will be disabled. NOTE Even if you select NO, later you will be able to launch the Brother Control Center to use the Scan to key by double clicking the Smart UI icon on the

desktop. While the CPU is driven with a clock frequency of 66.66 MHz in the user logic block, it itself runs at 133.<http://www.fabor.pl/img/cww-land-development-manual.xml>

33 MHz, which is generated by multiplying the source clock by two. It is applicable to both normal receiving and bidirectional communication nibble mode, byte mode, ECP mode. 74LVX161284, 3.3V 5.0V level shifter IC stores the pullup resistance in signal wire at the connector side Printer. The main PCB has one slot and the capacity of DIMM can be from 16MB to 128MB. The reset voltage is 2.8V typ. and the LOW period of reset is 22.4ms typ. VDD3 C103. The engine PCB controls the following parts by using the transferred signal data; Solenoid Main motor Upper cassette sensor. First feed roller First feed pinch roller Paper feed pinch roller Paper feed roller Regist front. Afterwards, the paper is ejected from the fixing unit by the first eject roller in the fixing unit. The paper eject actuator detects whether the paper is ejected correctly or not. Front cover sensor Fig. 325 2.4.2 Toner sensors Detects if there is toner in the toner cartridge. The toner sensor at the left side emits light through the window on the left side of the toner cartridge, then the toner sensor at the right side receives it when the toner is low. Paper empty sensor Cassette sensor PCB ASSY Cassette sensor Fig. MPPE sensor PCB ASSY Feed MP unit Fig. 329 2.4.6 Document cover sensor Document cover sensor Fig. 330 319. Drum Laser beam Paper Laser beam lens Laser detector Polygon mirror Laser diode Motor Lens Fig. 336 The area exposed to the laser beam is the image to be printed. The developer consists of a nonmagnetic toner. The development roller is made of conductive rubber and the supply roller which is also made of conductive sponge rotate against each other. The thermistor keeps the surface temperature of the heat roller constant by detecting the surface temperature of the heat roller and turning on or off the halogen heater lamp. WARNING 1 Always turn off the power switch and unplug the power cord from the power outlet before accessing any parts inside the printer. Machine AC cord Fig.

41 Drum Unit 1 Open the front cover and remove the drum unit. Drum unit Front cover Fig. 42. Front cover Paper tray Fig. 43 3 Remove the pad holder and the separation pad spring from the paper tray. Pad holder Separation pad spring Paper tray. Paper tray Taptite, cup B M3x10 Paper tray cover Taptite, cup B M3x10 Fig. 47 6 Remove the pressure roller holder. Pressure roller holder Paper tray Flat screwdriver. Pressure roller shaft Pressure roller collar Pressure roller holder ASSY Fig. 49 9 Remove the scratch spongy holder ASSY from the pressure roller holder. 10 Remove the two scratch spongy springs. Taptite, cup M2.6x5 Side guide L Taptite, cup M2.6x5 Side guide rack Catches Lock lever Paper tray. Catches A Pressure plate ASSY Paper tray. CAUTION When unhooking the catches to remove the pressure plate, do not bend the pressure plate, gently ease the plastic cover. If the pressure plate is deformed, paper feeding problems may occur. Taptite, cup B M3x8 Side guide gear Side guide rack Friction spring Side guide rack Fig. Paper tray Paper rear guide Fig. 420 413. Pressure roller spring Pressure roller Tray feed ZL2 Fig. 423 4 Remove the two bind B M3x8 Taptite screws, and then remove the guide plate stopper. 5 Remove the two left guide spring 2. Side regist guide Left guide plate ASSY DX paper switch pull arm Hooks Tray feed ZL2 Fig. Driver PCB access cover Taptite, bind B M4x12 Fig. 429 418. Hooks Document tray ASSY Hooks Fig. 430 2 Disconnect the three connectors. 3 Remove the cup B M3x10 Taptite screw, and then remove the ground wire. Driver PCB ASSY Connector Taptite, cup B M3x10 Ground wire. Taptite, bind B M4x12 Document cover Fig. 432 5 Remove the hinge base R. 6 Remove the three cup B M3x10 Taptite screws, and then remove the hinge arm R. 7 Remove the three cup B M3x10 Taptite screws, and then remove the hinge ASSY L. Taptite, cup B M3x10 Hooks Hooks Document hold ASSY Document hold spring Document hold spring Rear sensor cover.

<http://superbia.lgbt/flotaganis/1649493186>

Document ejection tray Document cover LGL Fig. 436 12 Remove the cup B M3x10 Taptite screw, and then remove the side cover F. 13 Remove the cup B M3x10 Taptite screw, and then remove the side cover R. Hook Side cover R Hook. Taptite, cup B M3x10 ADF motor ADF chute ASSY Connector.

Taptite, cup S M3x6 Taptite, cup S M3x6 ADF relay PCB ASSY. LF roller 2 ASSY Ejection roller ASSY Conductive bushing PF roller holder Conductive bushing Fig. Document rear sensor Connector Film Document cover sensor Document cover LGL Connector Document rear sensor Fig. Taptite, cup B M4x12 Top cover ASSY Taptite, cup B M4x12 Taptite, cup B M4x12 Taptite, cup B M4x12 Scanner base ASSY Fig. Taptite, cup B M3x8 FFC plate Hook Sponge FFC cable ASSY Scanner base Fig. 452 15 Remove the cup S M3x6 Taptite screw, and then remove the ground wire. Taptite, B M3x6 Pulley ASSY Pulley spring. Taptite, cup B M4x12 Panel unit Taptite, cup B M4x12 Panel PCB harness Fig. 456 2 Remove the six cup B M3x8 Taptite screws, and then remove the panel rear cover. Taptite, cup B M3x8 Panel rear cover Taptite, cup B M3x8. Lock Cable Cables Panel cover Lock Fig. 458 4 Remove the two cup B M3x8 Taptite screws, and then remove panel PCB ASSY. Taptite, cup B M3x8 Panel PCB ASSY Panel cover Hooks Fig. Backlight holder Panel cover Deffusion film Fig. 460 6 Remove the LCD. Panel cover Hooks Hook Hook Hooks Fig. 461 435. Hook Outer Chute Fig. 463 2 Remove the outer chute tray. Outer Chute Outer chute tray Fig. 464 437. Hook Outer chute MP ASSY Fig. Joint cover Driver PCB ASSY Speaker harness Driver PCB harness Panel PCB harness Main PCB Fig. 471 2 Remove the four bind B M4x12 Taptite screws, and then remove the joint cover. Hook Joint cover Taptite, bind B M4x12. Speaker Speaker hold spring Hook Fig. 473 4 Remove the four bind B M4x12 Taptite screws, and then remove the inner chute. Inner chute Taptite, bind B M4x12 Taptite, bind B M4x12 Hooks Taptite, bind B M4x12.

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Corrugation pinch roller L, R Pinch roller holder Inner chute Fig. 475 6 Remove the two bind B M4x12 Taptite screws, and then remove the joint cover front L. 7 Remove the two bind B M4x12 Taptite screws, and then remove the joint cover front R. Driver PCB ASSY Taptite, cup B M3x10 Driver PCB harness Joint cover Fig. 477 9 Remove the support flap and the support flap S. Support flap Support flap S Fig. Frame Front cover ASSY Link Fig. 479 445. Separation plate ASSY MP chute ASSY MP pressure plate Fig. 482 NOTE When replacing with the new separation plate ASSY, attach it after peeling the cover paper of doublefaced tape. MP chute ASSY Drive release link Shaft MP front cover ASSY Shaft Fig. MP chute ASSY MP tray ASSY Fig. 486 11 Remove the MP tray support flap 2 and the MP tray support flap 3 from the MP tray ASSY. MP tray support flap 3 MP tray support flap 2 MP tray ASSY Fig. MPPE actuator MP chute ASSY Fig. 488 14 Remove the four bind B M4x12 Taptite screws, and then remove the MP chute ASSY. Taptite, bind B M4x12 MP chute ASSY Taptite, bind B M4x12. MPPE sensor PCB ASSY Hook Hook pin Hook Hook MP roller cover MP chute ASSY. Fixing unit Shoulder screw Heater harness Taptite, bind B M4x12 Thermistor harness Fig. Fixing unit Pins Taptite, cup B M3x10 Star wheel holder Fig. 496 5 Remove the cup B M3x12 Taptite screw. 6 Release the thermistor ASSY harness from the hooks. Heat roller 25 Screw, pan washer M2.6x6 Halogen lamp Screw, pan washer M2.6x6 Colored side 115VOrange 230VBlack Halogen lamp. HR bearing 25 HR bearing 25 Heat roller 25 Heat roller washer 25 HR retaining ring 25. Heat roller 25 Separate claw ASSY Separate claw ASSY FU frame upper Fig. Hook Filter Air duct Taptite, cup S M3x8 Hook Fig. 4112 2 Disconnect the LD harness 5P from the laser unit. 3 Disconnect the polygon motor harness and remove the spongy from the laser unit. Thermistor connector LD harness 5P Main PCB ASSY LVPS connector Engine connector LVPS connector Fig. 4115 464.

<http://islamkennis.com/images/computer-manual-guide.pdf>

Screw, pan M3x6 Taptite, cup S M3x6 Main PCB ASSY Taptite, cup S M3x6 Fig. Toner sensor Fan motor 60 unit connector light reception connector Document cover sensor connector LT connector Thermistor relay PCB connector Polygon motor connector Main motor connector Fan motor 60 connector Main PCB connector LVPS connector Toner sensor. Taptite, bind B M4x12 Highvoltage PS PCB ASSY Flat cable Fig. Roller collar Paper pickup roller ASSY Roller collar Bearing R Fig. Taptite, bind B M4x12 Front chute ASSY Taptite, cup S M3x6 Taptite, bind B M4x12 Taptite, cup S M3x6

Fig. Bearing 5 Feed roller ASSY Joint 5. Chute cover Hook Hook Fig. 4137 30 Remove the regist front actuator and regist front actuator spring. 31 Remove the regist rear actuator and regist rear actuator spring. Regist front actuator Regist front actuator spring Regist rear actuator Regist rear actuator spring. Main frame R Fan motor 60 unit Fan motor 60 unit LV. Main frame R unit Taptite, bind B M4x12 Under bar. Main frame R Taptite, cup S M3x6 FG plate Taptite, bind B M4x12 Drum spring R Taptite, bind B M4x12. This refers to a soldering iron that has a smaller degree of decrease in the temperature at the soldering irons tip, such as when the soldering iron is applied to the base metal or solder is supplied, and the temperature is soon returned to the specified temperature. Tightening torque N m Kgf cm NCU PCB ASSY 087320616 Taptite, cup S M3x6 NCU shield cover 0.686 0.098 7 1 NCU shield plate Main PCB ASSY 087320616 Taptite, cup S M3x6. WARNING 1 Always turn off the power switch and unplug the power cord from the power outlet before accessing any parts inside the machine. 2 Some parts inside the machine are extremely hot immediately after the machine is used. We recommend that you replace the drum unit with a new one before there is a noticeable deterioration in the print quality. When the toner cartridge is installed correctly, the blue lock lever is lifted automatically. Toner Low Fig.

55 If the LCD shows this message, the toner cartridge has nearly run out of toner. Buy a new toner cartridge and have it ready before you get a Toner Empty message. Hold the cartridge level with both hands and gently rock it from side to side five or six times to spread the toner evenly inside Fig. If toner scatters on your hands or clothes, wipe or wash it off with cold water immediately. Be sure to seal the toner cartridge tightly so that toner powder does not spill out of the cartridge. These parts would affect the product quality greatly if they lost their function even if they do not appear to be damaged or there is no change in their appearance. The periodical replacement parts listed below should be replaced at the service center referring to the service life. Machine AC cord Fig.512 2 Close the front cover and pull out the paper tray. Front cover Paper Tray Fig.513. DX feed ASSY Fig.514 4 Remove the rear cover MP ASSY. Hook Rear cover MP ASSY Fig.515. Hook Outer chute MP ASSY Fig.516 6 Remove the two bind B M4x12 Taptite screws, and then remove the rear cover L. 7 Remove the two bind B M4x12 Taptite screws, and then remove the rear cover R. Taptite, bind B M4x12 Rear cover R Taptite, bind B M4x12. NCU unit Taptite, cup S M3x6 Fig.518 9 Disconnect the heater harness and thermistor harness. 10 Remove the bind B M4x12 Taptite screw and the shoulder screw, and then remove the fixing unit. Fixing unit Shoulder screw Heater harness Taptite, bind B M4x12 Thermistor harness Fig.520 3 Mount the NCU unit using the two cup S M3x6 Taptite screws. Taptite, bind B M4x12 Rear cover R Taptite, bind B M4x12 Hook Taptite, bind B M4x12 Rear cover L. Hook Rear cover MP ASSY Fig.524 8 Mount the DX feed ASSY. DX feed ASSY Fig.525 514. Front cover ASSY Paper Tray Fig.526 10 Insert the power cord to the machine. Machine Power cord Fig.527 515. Machine AC cord Fig.528 2 Close the front cover and pull out the paper tray. Front cover Paper tray Fig.529 516.

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Pad holder Separation pad spring Fig.530 4 Turn the machine over. 5 Remove the bearing R. 6 Remove the paper pickup roller ASSY. 7 Remove the two roller collars from the paper pickup roller ASSY. Roller collar Paper pickup roller ASSY Roller collar Bearing R. Front cover Paper Tray Fig.534 7 Insert the power cord to the machine. Machine Power cord Fig.535 519. CAUTION While drum unit and scanner window cleaning basically can be implemented by the end user, the electrical terminals inside the machine and on the drum unit should be cleaned by a service technician. It may crack the panel. Do not use isopropyl alcohol to clean the scanner window or toner sensor. Do not touch the scanner window with your finger. Turn off the power switch and unplug the power cord. Press the cover release button, and then open the front cover. Pull out the drum unit assembly. Close the front cover. Plug in the power cord, and then turn on the power switch. CAUTION Handle

the drum unit carefully since it contains toner. The machine is installed on a solid, level surface. NOTE The following troubleshooting sections contain both the actions which users should take or check and the ones which service technicians should perform. For the error message, see below. Error Message Cause Action. Please close the jam clear cover. Document front sensor Document rear sensor Document not detected by the document Document sensor PCB rear sensor. Document feed roller ADF motor Main PCB The document cover is not closed. Remove the document and close the document cover. Replace the main PCB if this error occurs frequently. PC interface error. Interface cable Main PCB Reading motor error detected. Reading motor Memory management error. Replace the main PCB if this error occurs frequently. Pull the jammed paper out of the fuser unit. If the paper jam can be cleared, go to Step 7. Pull the jammed paper out of the fuser unit. Fig. 69 7 Close the jam clear cover. Close the back output tray.

8 Push the lock lever down and take the toner cartridge out of the drum unit assembly. Take out the jammed paper if there is any inside the drum unit. Even if the same problem occurs again, follow the procedures in the table below. Both high temperature and humidity will cause paper to curl. 2 If the machine is used infrequently, the paper may have sat for too long in the paper tray. Turn over the stack of paper in the paper tray. User Check 1 Check that the printer cable is not damaged or broken. Check also that the cable is connected to the correct interface connectors of both the machine and PC. Possible cause Step Check. Product ID 0x15, 0x16 Vender Brother International Try to connect the machine Corporation or 0x4f9 and PC with the USB cable directly. No AC power supplied Possible cause Step Check Result Remedy Supply voltage Is the correct voltage present Inform the user that the at the outlet Main motor failure Possible cause Step Check Result. Highvoltage Check the connections of the Replace the highvoltage power supply connector between the high. Blown thermal Remove the fixing unit and Replace the fixing unit. User Check 1 Verify if the power switch is turned off. Possible cause Step Check Result Remedy Main PCB and control panel Fix the connector properly. Connection PCB are properly connected. User Check 1 No Possible cause Step Check Result Remedy Any key on control panel is Clean up the panel cover, or Key sticking stuck. User Check 1 Verify that the telephone cord is securely inserted. Possible cause Step Check Result Remedy Dialing signal PB or DP Check the dialing mode Dialing mode comes out normally in each setting at customers again. Possible cause Step Check Result Remedy Speed dialing, A fax transmission can be Replace the main PCB. Onetouch made using the key, ten. Possible cause Step Check Result Remedy Main PCB and speaker are Fix the connection properly. Connection properly connected.

Even if the same image defect appears, the following procedures should be followed in the event of specific image defects. High temperature and high humidity conditions can increase the amount of background shading. 3 Clean the corona wire with the wire cleaner. 4 Try installing a new toner cartridge or drum unit. Ground Possible cause Step Check Result Remedy contacts Developing bias Are the developing bias Clean the electrodes contact failure contacts between the machine at both sides. Drum unit Are the drum shaft and drum. Install a new drum unit. Ground Possible cause Step Check Result Remedy contacts Corona failure Is the corona wire dirty. Clean the corona wire with the wire cleaner. Replace the drum unit. Install a new drum unit. 2 Check the paper used meets the recommended paper specifications. 3 Clean the machine interior and the corona wire in the drum unit. Ground Possible cause Step. Install a new toner cartridge. 3 Check the machine's environment. High temperature and high humidity conditions can cause this problem. Refer to Step 1 in the table below and NOTE in the next page. Place the printing samples in front of the drum unit, and find the exact position of the image defect. Drum unit Position of smudge on the drum 94mm interval. Refer to Step 1 in the table below and NOTE in the previous page. Corona failure Is the corona wire dirty 1 Clean the corona wire. I22 Light rain Ground Remedy Possible cause Step Check Result. Damp paper, thick media or rough surfaced paper can cause the problem. 2 Check the machine's environment. High temperature and high humidity conditions can cause the problem. 3 Check that

the appropriate media type is selected in the printer driver. The machine prints unexpectedly or it prints garbage. User Check 1 Check if the printer cable is not too long. User Check 1 Menu and 2,5,4 are pushed, and the data accumulated by a memory are output. 2 Reduce the complexity of your document or reduce the machine resolution.

3 Expand the printer memory by adding a commercially available DIMM. Verify that the machine and the configuration are good by printing the machine settings page. If there is an error while receiving mail, an error message is printed Ex. Within 2 seconds The machine beeps for approx. However, you may allow end users to access some of these under the guidance of service personnel e.g., by telephone. The user accessible functions codes 06, 10, 11, 12, 54, 80, 82, 87 and 91 are shaded in the table given on the previous page. Entering the function code 01 initializes all of the EEPROM areas, but entering 91 does not initialize some areas, as listed below. Do not start this function merely after powering on the equipment but start it after carrying out a sequence of scanning operation. When you fix the FAX equipment and check its operation, you need to perform this function right before packing and shipping it. Press the 0 and 9 keys in this order in the initial stage of the maintenance mode. The firmware switches have been set at the factory in conformity to the communications standards and codes of each country. Function WSW35 Function setting 13 WSW36 Function setting 14 WSW37 Function setting 15 WSW38 Function setting 16 WSW39 Function setting 17 WSW40 Function setting 18 WSW41 Function setting 19 WSW42 Function setting 20 WSW43 Function setting 21 WSW44 Speeding up scanning 1. For instance, insert paper through the document front or rear sensor or the registration sensor s, open the front cover or the document cover, remove the toner cartridge, jam paper at the paper outlet, insert paper from the manual feeder, and load a recording paper tray, etc. NOTE The maximum number of files to be transferred at a time is 99. The customizing codes list is given in Appendix NOTE If you replace the main PCB, be sure to carry out this procedure. The "MAINTENANCE 77". The USB serial number appears on the LCD.

When not select, please click button and select the USB port of MFC8840 or MFC 8440 or DCP8045 or DCP8040. Function Reference Page WSW01 Dial pulse setting WSW02 Tone signal setting WSW03 PABX mode setting A10 WSW04 TRANSFER facility setting A10 WSW05 1st dial tone and busy tone detection A11 WSW06 Pause button setting and 2nd dial tone detection. Selector 8 Default dialing mode, pulse DP or tone PB dialing This selector sets the default dialing mode pulse dialing or tone dialing which may be. CNG detection when sharing a modular wall socket with a 0 A 1 B telephone. If you press the Pause button during dialing, the machine will insert WAIT as defined in the above table. Time length from transmission of 0 100 ms 1 50 ms the last dial digit to CML ON Time length from CML ON to CNG 0 2 sec. CCITT superfine recommendation 0 OFF 1 ON Not used. Max. document length limitation 0 400 cm 1 90 cm Stop button pressed during 0 Not functional 1 Functional reception Selector 2. Nonring reception 1 ON Not used. Time length from CML ON to 4 sec. Dialing during document reading into the temporary memory in in 0 Disabled 1 Enabled memory message transmission No. 4 No. of CNG cycles to be detected when the line is connected via the external telephone except in the external TAD mode Ringer OFF setting Not used. Selector 4 is applicable only to the U.S.A. WSW30 Function setting 8 Selector Function Setting and Specifications Not used. Duty cycle control of pulsed current 0 OFF 1 ON for the heatfixing unit Drum cleaning prompt settings 0 ON 1 OFF. Default reduction rate for failure of automatic reduction during 0 ON 1 OFF recording Not used. Minimum shortOFF duration in 0 130 ms 1 90 ms distinctive ringing Not used. NOTE Selectors 4 and 5 are not applicable to the American version. Selectors 6 and 7 Number of DTMF tone signals for inhibiting the detection of CNG during external TAD operation If the machine receives this specified number of DTMF tone signals during external TAD.

Escape from phase C 0 Yes No. Effective time length of the white level 0 1 0 3 min. Cause The paper adjustment lever for duplex printing is not correctly set for the paper size. The fuser cover is open.

Machine has a mechanical problem. You can't store data in the memory. Action Set the duplex lever to the correct position. Fuser Open Machine Error XX. Out of Memory. The number you dialed does not answer or is busy. You tried to access a OneTouch or SpeedDial number that is not programmed. A page, piece of paper or paper clip, etc. Verify the number and try again. Set up the OneTouch or SpeedDial number. Open the front cover. If you see any jammed paper or other item, gently pull it out, then close the front cover. If the error message remains, open and close the front cover again. If the machine cannot reset itself and return to the date and time prompt, it will display Machine Error XX. Discover everything Scribd has to offer, including books and audiobooks from major publishers. Start Free Trial Cancel anytime. Report this Document Download Now save Save Brother DCP 8040 8045 MFC 8440 8640 8840 Service M. For Later 0 ratings 0% found this document useful 0 votes 180 views 367 pages Brother DCP 8040 8045 MFC 8440 8640 8840 Service Manual Uploaded by bill3759 Description Brother MFC8440 Service manual Full description save Save Brother DCP 8040 8045 MFC 8440 8640 8840 Service M. For Later 0% 0% found this document useful, Mark this document as useful 0% 0% found this document not useful, Mark this document as not useful Embed Share Print Download Now Jump to Page You are on page 1 of 367 Search inside document Browse Books Site Directory Site Language English Change Language English Change Language. No accounts or sign ups necessary! While you are waiting, you will have the opportunity to The time required is typically tied to the size of the manual.

All circuit diagrams, trouble codes, user programs, troubleshooting and disassembly procedures, adjustments and installation instructions printers submitted in PDF. It aids in understanding the basic principles of operation as well as locating defects for troubleshooting. Transfer of data left in the machine to be sent for repair Describes how to transfer data left in the machine to be sent for repair. The service personnel should instruct end users to follow the transfer procedure given in this chapter if the machine at the user site cannot print received data due to the printing mechanism defective. End users can transfer received data to another machine to prevent data loss. Disassembly, reassembly and lubrication Details procedures for disassembling and reassembling the machine together with related notes. The disassembly order flow provided enables you to see at a glance the quickest way to get to components involved. At the start of a disassembly job, you check a disassembly order flow that guides you through a shortcut to the object components. Before starting any repair work, clean the machine as it may solve the problem concerned. Maintenance mode Describes the maintenance mode which is exclusively designed for the purpose of checks, settings and adjustments using the keys on the control panel. In the maintenance mode, you can update memory EEPROM electrically erasable programmable. You can also customize the EEPROM according to the shipment destination of the machine concerned. In addition, you can perform operational checks of the LCD, control panel PCB or sensors, perform a print test, display the log information or error codes, and modify firmware switches WSW. Error indication and troubleshooting Details error messages and codes that the incorporated selfdiagnostic functions display if any error or malfunction occurs. If any error message appears, refer to this chapter to find which components should be checked or replaced.

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